

It began over 40 years ago in Rosenheim, Germany. Cornelius Rechenberg, whose mother had undergone breast cancer surgery, engineered a silicone breast form to help women like her have a natural looking solution to replace a missing breast. Amoena was born with the release of the first silicone breast form: We began not just as a company, but as a community dedicated to celebrating the beauty of women's lives.





VISION

Supporting women's confidence to live an active life after diagnosis of breast cancer or women who are otherwise breast-shape challenged.

MISSION

To be the number one trusted partner in supporting women's confidence.

OUR VALUES

WOMEN FIRST

We care, we listen, we support women with breast cancer on their journey. We unite around her needs and demands – and we want to give her a voice and a platform to stand together.

PASSION

We are passionate about supporting women's confidence and body image as we are committed to making a true difference in women's lives.

RESPECT

We build relationships on honesty and respect with consumers, partners and our team. We are open and respectful to everyone. We respect uniqueness and individuality, and we address it accordingly.

DRIVE AND AMBITION

We drive innovation through high pace and with an ambitious agenda. We take pride in our work and we celebrate successes in finding better ways to support our customers. Setting the bar high is in our DNA.

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Throughout the catalogue you will find tips and ideas submitted by your fellow fitters

BREAST FORMS

TEXTILES

PROGRESSION OF NEEDS

We accompany women in every situation - Amoena is the only breast care company that offers women solutions for every moment - every day.

DURING TREATMENT AND EARLY RECOVERY

Priforms or foam leisure forms give your customer symmetry right from the beginning for security

and confidence.

Post-surgical garments are

extra smooth for comfort.

Compression bras support

during the healing process.

with a front closure provide

during the healing process

and during radiation or

Soft, cotton leisure bras

comfortable support

chemotherapy.

SIX TO EIGHT WEEKS AFTER SURGERY

BEYOND



Premium Priform



Breast forms after mastectomy

Our silicone breast forms provide a symmetrical silhouette. They are worn in the pockets of our lingerie or directly on the skin.

Breast shapers after BET

Our silicon breast shapers balance breast asymmetry after lumpectomy, reconstruction, multiple biopsies and even naturally.



Natura Light $1S^N$

Balance Natura TO



Natura Cosmetic $2S^N$



Contact 2S





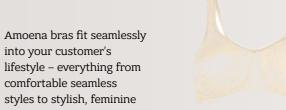


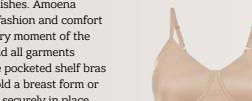


Leyla Compression Bra



Hannah Soft Bra







Karolina Soft Bra & Panty



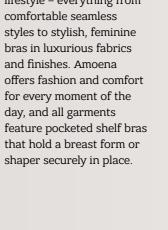
Power Sports Bra



Frances Soft Bra



Daylily Headwear





Mona Soft Bra

Dana Soft Bra



Valletta Top



Ayon Swimsuit

START WITH CARE AND COMMUNICATION

Breast form fitting can be challenging. The better you know your customer, the easier you will find an appropriate solution. Here are some important questions you should ask before starting the fitting.



HOW LONG HAS IT BEEN SINCE YOUR SURGERY?

If it's less than six weeks, fit her with a Priform until all scarring is fully healed.

ARE YOU CURRENTLY WEARING A BREAST FORM?

Don't judge; she's doing her best and may not know all of her Amoena options.

WHICH BRA STYLE DO YOU LIKE TO WEAR?

Knowing her lingerie taste will help you to start the fitting with a bra style she likes and have worn before.

DO YOU HAVE ANY HOBBIES?

Knowing how she spends her time will help you offer the right products. See below for some suggestions.

DO YOU HAVE ANY ALLERGIES?

Amoena products are tested and skin-friendly, but if she has extremely sensitive skin, use caution.

ASK

LISTEN

KEEP ASKING

GO FURTHER HAVE A CONVERSATION

What did you like to do before your surgery?

Tell me about your family.

How and where do you like to go on vacation?



Restored symmetry during the early part of recovery



PREMIUM PRIFORM

Style

1/2; 3/4; 5/6; 7/8; 9/10; 11/12; 13/14 Sizes

Material Front 100% Polyester 100% Cotton

- Temporary breast form designed for use immediately after breast surgery and during times of leisure
- Moulded cup design offers a soft, seamless shape in the pocket of an Amoena post-surgical bra or camisole
- Filled with lightweight fibrefill which can be added or removed to adjust volume to desired size
- Breathable cotton back layer is gentle to the skin
- Ideal solution to restore silhouette during healing and before she is ready for a permanent breast form
- Comes with additional fibrefill



STANDARD PRIFORM

Style

Sizes 1/2; 3/4; 5/6; 7/8; 9/10; 11/12; 13/14

100% Polyester Material Front

100% Cotton



- Temporary breast form designed for use immediately after breast surgery and during times of leisure
- Filled with lightweight fibrefill which can be added or removed to adjust volume to desired size
- Breathable cotton back layer is gentle to the skin
- Ideal solution to restore silhouette during healing and before she is ready for a permanent breast form

SEAMLESS COMPRESSION GARMENTS



		JINIVER	JAL 60		
EU	70/75	80/85	90/95	100/105	110/115
GB	32/34	36/38	40/42	44/46	48/50
US/CA	32/34	36/38	40/42	44/46	48/50
AU	10/12	14/16	18/20	22/24	26/28
FR	85/90	95/100	105/110	115/120	125/130
Symbol	0		Δ		

A flap in the back of Leyla SB allows the Amoena Compression Belt to attach securely to the bra. The flap can be folded when not in use. Compression belt sold separately, see pg. 11.

FEATURES

Bilateral





Pockets Pockets

SARAH SOFT BRA

 \triangle

Hook and eye front closure compression bra

0778 White Black 0779 75-105 A, B, C, D, E

Sizes Hooks 7 rows: 75 A

8 rows: 80-85 A; 75-80 B; 75 C

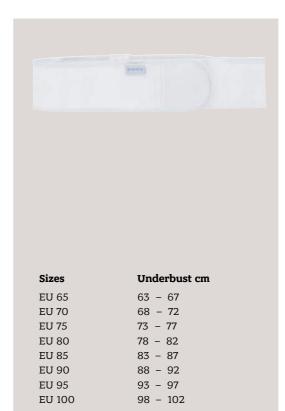
9 rows: 90-95 A; 85-90 B; 80-85 C; 75-80 D; 75 E 10 rows: 100-105 A; 95-100 B; 90-95 C; 85-90 D; 80-85 E 11 rows: 105 B; 100-105 C; 95-100 D; 90-95 E

12 rows: 105 D; 100-105 E

Material 62% Cotton, 24% Polyamide, 14% Elastane

- · Double layer front with high cotton content
- Moulded cups and flat seams reduce irritation
- · Soft elastic band designed to not roll up
- · Broad, adjustable bra straps with thin hook and loop fastener front closure
- A flap in the centre back allows the Amoena Compression Belt to attach securely to the bra. The flap can be folded when not in use. Compression belt sold separately, see pg. 11

COMPRESSION GARMENTS



COMPRESSION BELT

For use with Leyla and Sarah compression garments

0776N White 0789N Black

65-100 Sizes

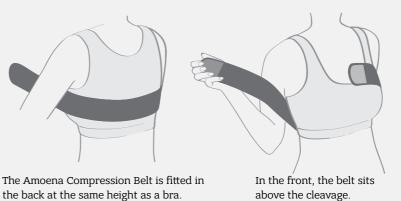
Material 72% Polyamide, 14% Polyester,

8% Cotton, 6% Elastane

- · Breast Reconstruction
- · Breast Augmentation
- Breast Reduction

Intended use

- May help to achieve optimal surgery results by keeping the operated breast(s) in place and preventing implants from moving during the healing process
- Anatomically shaped with strong, stretchable material for optimal fit and compression of upper breast area
- Skin-friendly fabrics reduce irritation and a softer hook and loop fastener front closure allows easy individual fitting
- The flap in the centre back of the belt allows to attach securely to the bra. The flap can be folded when not in use or when wearing with the products Leyla and Sarah
- · Can be used with any bra or bandage



above the cleavage.



The belt is properly in place when the Amoena label is readable when you look down to your right.

Intended use for compression garments

- All types of breast surgery (breast reconstruction, reduction, augmentation, lifting, mastectomy) and any oncoplastic surgery
- May support wound healing after breast surgery
- Helps to reduce movement or shifting of tissue or implant
- May stabilise the shape and function of the operated breast
- May reduce pathological scarring
- · May reduce the risk of lymphoedema

FEATURES







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SOFT POST SURGICAL GARMENTS



HANNAH SOFT BRA

Front closure post-surgical bra with drain management

White Style 2160

XS(60/65); S(70/75); M(80/85);

L(90/95); XL(100/105)

A/B; C/D Cups

Hooks 4 rows: XS(A/B); S(A/B); M(A/B); XS(C/D) 5 rows: L(A/B); XL(A/B); S(C/D); M(C/D)

L(C/D); XL(C/D) Material 82% Cotton, 18% Elastane

• Soft cotton fabric offers soothing comfort to sensitive skin

- Removable drain pouch can attach to bottom band. Drain pouch sold separately, see pg. 14
- Cut and sewn cups with cotton pockets
- Padded, stretch fabric straps with front fasteners for easy access
- Lace on neckline assures a more feminine look



MICHELLE CAMISOLE



With drain management

White Style 2105

XS(32/34); S(36/38); M(40/42); L(44/46); XL(48/50); 2XL(52/54)

Material 82% Cotton, 18% Elastane

- Ultra-soft cotton fabric offers a snug but nonrestrictive fit; smooth interior side seams offer comfort
- Neckline stretches wide for easy step-in entry
- Very soft piping on neckline and arms are absolutely gentle to the skin
- Inside band holds removable drain pouch securely in place. Drain pouch sold separately, see pg. 14
- Cotton pockets hold a Priform or Leisure Form securely in place

^{*} Refers to clothing size



ESTER SOFT BRA

Sporty front closure post-surgical bra

42576 42577

Sizes

White

Black/Grey

70-100 A, B, C, D; 80-95 E

7 rows: 70-85 A; 70-80 B; 70-75 C; 70 D

8 rows: 90-100 A; 85-95 B; 80-90 C; 75-85 D; 75-80 E

10 rows: 100 B; 95-100 C; 90-100 D; 85-95 E

Material 83% Polyamide, 17% Elastane

- Modern design with an athletic look
- Breathable synthetic fabrics; mesh on side and back helps with moisture evaporation
- · Moulded cups are smooth and seamless under clothing
- Breathable pocket fabric
- · Wide padded and adjustable straps



FEATURES





SOFT POST SURGICAL GARMENTS



SANDRA SOFT BRA

Front closure post-surgical bra 0622 White

S(70 A); M(75 A/B); L(80 B); XL(85 B/C); 2XL(90 B/C); 3XL(95 C); 4XL(100 C/D)

5 rows: S; M Hooks 6 rows: L

> 7 rows: XL; 2XL 8 rows: 3XL; 4XL

Material 50% Polyamide, 45% Cotton, 5% Elastane

- · All over feminine elastic lace
- Adjustable hook and eye front closure offers a custom fit
- · Cotton pockets designed to hold fibrefill only; fibrefill included
- · Adjustable straps



THERAPORT SOFT BRA

Front closure radiation therapy garment 2161 White Style 65-75A; 65-70B; 65C Sizes S: 80-90A; 75-85B; 70-80C; M: 65-75D; 65-70E; 65F 95-105A; 90-100B; 85-95C; 80-90D; 75-85E; 70-80F; 65-75G-H 110-120A; 105-115B; 100-110C; 95-105D; 90-100E; 85-95F; 80-90G; 80-85H 125-130A; 120-130B; 115-125C; 110-120D; 105-115E; 100-110F; 95-105G; 90-100H

Material 81% Cotton, 12% Polyamide, 7% Elastane

- Specially designed for wear immediately after any type of breast surgery or while undergoing radiation treatments, including partial breast irradiation (seed radiation and brachytherapy)
- Seamless soft cotton garment features hook and loop fastener front closure and straps allowing for easy access to treatment areas
- The bra shows grey knitted zones to cut it in and accommodate the
- · Seamless wide bottom band fits gently around catheters and irradiation site and securely holds the Amoena Drain Pouch (sold separately) if needed
- Soft cotton pockets hold a Priform or Leisure Form in place



REMOVABLE DRAIN POUCH

Style

White

Small (ca. 15x18 cm) Large (ca. 20x20 cm) Material 95% Cotton, 5% Elastane

- Attaches to garment securely with the hook and loop fastener tab
- Standard shape and sizes for use with Jackson-Pratt®, Hemovac® and other drain management systems

HEADWEAR

Our scarves are made of only highly breathable fabrics, which prevent heat buildup and skin irritation. The small amount of stretch in the materials ensures a more comfortable and stable fit too, while the total absence of inside seams means our headwear remains comfortable, even when worn all day.





WILLOW

44712 Blue Melange Material 95% Bamboo Viscose, 5% Elastane



MOONFLOWER

Style 44711 Material 95% Bamboo Viscose, 5% Elastane

FEATURES

Bilateral Pockets









MARIGOLD

Style 43813 Berry Red 43812 Black Material 95% Bamboo Viscose, 5% Elastane



DAYLILY

Style	44710	Ruby red
	43486	Grey Mélange
	43485	Dark Sand
	43811	Night Blue
	43810	Black

Material 95% Bamboo Viscose, 5% Elastane



Style 43525 Ivory 43526 Black Material 95% Bamboo Viscose, 5% Elastane



43484 Grey Mélange Material 95% Bamboo Viscose, 5% Elastane



SWIM CAP

Style 70874 Navy 70873 Black

Material 80% Polyamide, 20% Elastane



BREAST FORMS AND SHAPERS

SHAPING SYMMETRY AND SILHOUETTES

In the following pages you will find a wide range of silicone forms and shapers that make breasts look symmetrical. With unique technologies, our hand-made breast forms and breast shapers are comfortable to wear and look natural.

DESIGN TECHNOLOGY

Our hand-made silicone breast forms and shapers look real, feel natural, and provide a secure fit. It's our policy to ensure that all products have been thoroughly tested by women who have had breast surgery. As the originator of the silicone breast form, decades of experience has helped us to establish unique manufacturing processes that produce the most skin-friendly, life-like breast forms of the highest quality. Our strict guidelines, according to DIN ISO 9001 and 13485 for medical devices, ensure the highest quality product is brought to the market. All films and silicone gels are tested for skin compatibility according to DIN ISO 10993.



BREAST FORMS

BREAST FORMS AND SHAPERS

After a masectomy, our breast forms provide a symmetrical silhouette. Designed to fit perfectly in our pocketed lingerie they are comfortable to wear and look very natural.

BREAST SHAPERS

Amoena's breast shapers are a solution for women who experience breast asymmetry after a lumpectomy, reconstruction, multiple biopsies and even naturally.

FEATURES OF BREAST FORMS AND SHAPERS



Soft & natural

All Amoena products are made with InTouch soft silicone. The softest material of all while still maintaining our standards for quality.

- Easy to fit
- Huggable softness
- Natural feel

(comfort+)

Temperature equalising

Only Amoena silicones offer our patented Comfort+ technology, which uses highgrade phase change material to help maintain an ideal body temperature all day.

- Works with the body as it warms, cools and helps reduce perspiration behind the breast form and shapers
- Absorbs, stores and releases heat
- Natural looking drape

COSMETIC

Most natural look & feel

Here we combine our lightweight and standard silicones in a way that looks, feels and moves like a real breast by achieving reduced weight finally.

- Ultra-soft
- Natural looking drape
- Looks and feels real
- Versatile in fittings

Air Chamber

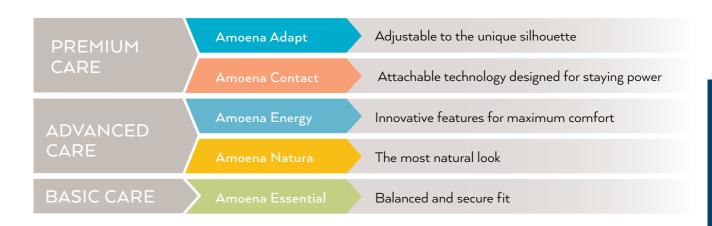
Fit for you

The innovative air chamber technology allows adjustment to individual needs.

- Close fit to the chest wall
- Perfect symmetry
- Adjustable to each unique silhouette

AMOENA PRODUCT LINES

The Amoena silicones portfolio contains five different product lines:



WEIGHT OPTIONS

Each product line offers different weight options indicated by the shade of the segment colour. The lighter the colour the lighter the breastform compared to a regular weighted breast form in the same size.

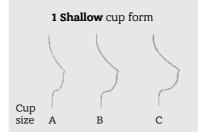
Extra Light	approx. 40% lighter
Light	approx. 25% lighter
Reduced (Cosmetic)	approx. 20% lighter
Standard	regular weighted

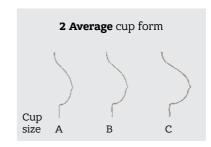
CUP FORMS

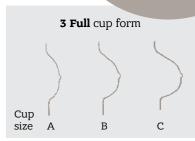
Women's breasts not only differ in cup size and band size, but also in cup forms. In order to achieve the closest fit, Amoena offers three different cup forms. These are designated with the numbers 1–3 (corresponding to shallow, average and full cup forms) in the breast form name, e.g. Amoena Contact 2S is the Amoena Contact breast form in an average symmetrical cup form. Comparing the pictures below with the profile of the woman's remaining breast while she is wearing a well fitted bra helps to find the best matching cup form. A tight–fitted t–shirt can be used to demonstrate a good fitting.

Women with a small underbust tend towards full cup forms, women with a large underbust tend towards shallow cup forms. The pocket of the bra should harmonise with the footprint of the breast form. If the pocket of the bra is too small, the breast form will be squeezed what can affect the lifetime of the breast form.

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Cup forms are exemplarily shown for sizes A-C but are also available in sizes D-G.

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BREAST FORMS

A portfolio of choices for the most personalised fit

Before selecting a breast form, first measure the woman for well-fitting bra, then select the breast form with the appropriate features that best fit her specific needs. Consider her lifestyle, activity level and any physical aspects that will help you determine the best breast form for her. To determine the appropriate bra and breast form size please refer to the breast form sizing chart in the back of this catalog.

Cup	form) 1 Shallow		2 Average			3 Full	
Sha	pe	Symmetrical 1S 1S ^N	Symmetrical 2S 2S ^N	Asymmetrical 2A	Universal 2U	Symmetrical 3S	Asymmetrical 3A	Extra 3E
ш	ADAPT comfort+	Adapt Air Xtra Light 1S ^N 328 Sizes 1-14	Adapt Air Xtra Light 2SN 326 Sizes 1-14					
PREMIUM CARE	AD,	Adapt Light 1S ^N 329 Sizes 1-14	Adapt Light 2S ^N 327 Sizes 1-14				Adapt Light 3A 376 Sizes 4-12 L/R	
REMIUI	rACT		Contact Light 2S 380 Sizes 1-14			Contact Light 3S 385 Sizes 0-10		
Ā	CONTACT comfort+	Contact 1S 384 Sizes 1-14	Contact 2S 381 Sizes 1-12	Contact 2A 383 Sizes 0-12 L/R		Contact 3S 382 Sizes 0-10 Tawny 1-10		Contact 3E 386 Sizes 1-14 L/R
	, (1)		Energy Light 2S 342 Sizes 1-14 Tawny 1-14		Energy Light 2U 341 Sizes 1-14			
	ENERGY comfort+		Energy Cosmetic 2S 310 Sizes 1-14			Energy Cosmetic 3S 311 Sizes 1-12		
		Energy 1S 349 Sizes 1-12			Energy 2U 347 Sizes 1-14			
ARE		Natura Xtra Light 1S ^N 401 Sizes 1-14	Natura Xtra Light 2S ^N 400 Sizes 1-17 Tawny 1-17					
ADVANCED CARE		Natura Light 1S ^N 402 Sizes 1-14	Natura Light 2S 390 Sizes 1-17	Natura Light 2A 392 Sizes 0-14 L/R	Natura Light 2U 399 Sizes 1-14	Natura Light 3S 391 Sizes 0-12	Natura Light 3A 373 Sizes 4-12 L/R	
ADVA	RA ort+	Natura Light 1S 664 Sizes 1-14	Tawny 1-17				Tawny 4-12 L/R	
	NATURA comfort+		Natura Cosmetic 2S ^N 323 Sizes 1-14			Natura Cosmetic 3S 321 Sizes 1-12		Natura Cosmetic 3E 322 Sizes 1-14 L/R
			Natura Cosmetic 2S 320 Sizes 1-14					
		Natura 1S 396 Sizes 1-14 Tawny 4-12	Natura 2S 398 Sizes 1-10	Natura 2A 393 Sizes 0-12 L/R	Natura 2U 394 Sizes 1-14	Natura 3S 395 Sizes 0-12		Natura 3E 397 Sizes 1-14 L/R
BASIC CARE	ESSENTIAL	Essential Light 1S ^N 314 Sizes 1-14 Tawny 1-14	Essential Light 2S 442 Sizes 1-17 Tawny 1-17	Essential Light 2A 356 Sizes 0-14 L/R		Essential Light 3S 367 Sizes 0-12		Essential Light 3E 556 Sizes 1-14 L/R Tawny 4-14 L/R
BAS	ESS	Essential 1S 630 Sizes 1-12	Essential 2S 440 Sizes 1-12	Essential 2A 353 Sizes 0-12 L/R		Essential 3S 363 Sizes 0-12		



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BREAST FORMS AND SHAPERS

BREAST FORMS AND SHAPERS

The integrated air chamber technology allows adjustment to individual needs.

InTouch light silicone layer Air chamber Comfort+ layer with comfort+ structured backside Super-soft matt film



Adapt Air Xtra Light 1SN 328*

Cup form Shallow Shape Symmetrical Weight Extra Light Layers 3 layers 1-14 Size



Adapt Air Xtra Light 2SN 326*

Average Cup form Shape Symmetrical Weight Extra Light Layers 3 layers Size 1-14



Adapt Air Light 1SN 329*

Cup form Shallow Shape Symmetrical Weight Light Layers 3 layers Size 1-14



Adapt Air Light 25N 327*

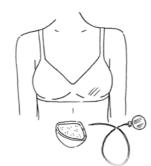
Cup form Average Shape Symmetrical Weight Light Layers 3 layers 1-14 Size



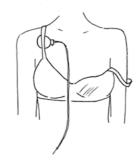
Adapt Light 3A 376**

Full Cup form Shape Asymmetrical Weight Light 3 layers Layers Sizes 4-12 L/R

HOW TO USE THE ADAPT AIR BREAST FORM



Place the breast form and the pumping device in front of you. Breast form and pump is separated.



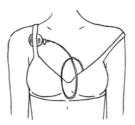
Place the pump under the bra strap of the opposite side, so that both hands are free. Remove the bra strap of the operated side.



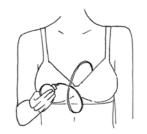
Connect the pump by putting the cannula into the marked opening on the breast form. Open the valve inlet by gently squeezing the thumb and index finger together. Make sure you insert the cannula completely into the valve.



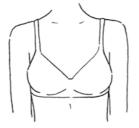
Insert the breast form into the bra cup. Make sure that the tube is properly connected with the breast form.



Bring the bra strap back in the correct position.



Adjust the breast form by squeezing and releasing the pump ball. For releasing air press the button of the black drain valve and gently press against the breast form.



Once the adjustment is done remove the cannula carefully from the valve. The air will stay in the air chamber.



Now the breast form is individually adjusted. Take it out of the cup and put it into the pocket of the bra.

Pump can be ordered as replacement item 070

Attachable technology expertly designed for every movement

FEATURES & BENEFITS

BREAST FORMS AND SHAPERS

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- Adheres directly to the skin and moves with her body, staying in place with every movement
- Wearing the breast form attached relieves pressure on her shoulders and provides a sense of lighter weight especially helpful if she has lymphedema or a larger bust
- Easy wear and care; daily care is required for the best adhesion
- Provides more freedom in clothing choices like those with lower necklines
- Because the form is attached, it can feel like a part of her and she may feel more secure and self-confident in her appearance



Look at the client from side-on to be sure that the size and shape of the breast form are correct.

Packaged with sample size of Amoena Form Care product and Soft Brush. The length of time the adhesion lasts varies for each woman and depends on the care of the form. Thorough and regular care is essential. See pg. 36 for Amoena Form Care products.

AMOENA CONTACT PORTFOLIO





Contact Light 2S 380*

Cup formAverageShapeSymmetricalWeightLightLayers3 layersSizes1-14

Contact Light 3S 385*

Cup formFullShapeSymmetricalWeightLightLayers3 layersSizes0-10







Contact 1S 384

Cup formShallowShapeSymmetricalWeightStandardLayers3 layersSizes1-14

Contact 2S 381

Cup formAverageShapeSymmetricalWeightStandardLayers3 layersSizes1-12

Contact 2A 383

Cup formAverageShapeAsymmetricalWeightStandardLayers3 layersSizes0-12 L/R





Contact 3S 382

Cup form Full
Shape Symmetrical
Weight Standard
Layers 3 layers
Sizes 0-10
Tawny sizes 1-10

Contact 3E 386

Cup form Full
Shape Extra
Weight Standard
Layers 3 layers
Sizes 1-14 L/R

*Light breast forms have a softer colour

Available in Tawny colour

HOW TO USE THE AMOENA CONTACT

APPLICATION OF THE AMOENA CONTACT

Cleanse your chest wall thoroughly. Afterwards, make sure the area is completely dry. The cleaner and drier your skin, the better the breast form will adhere. Please do not touch the adhesive surface of the breast form as this may affect adhesion.



Slide your bra strap down over your shoulder and slip your arm out. Lean forward.

Using the hand of your other side, take hold of your bra strap and pull the bra cup away from your body.

Take the breast form in the palm of your hand (same side as breast form) and, still leaning forward, place it in the cup of your bra. Make sure that the breast form sits perfectly in the cup of your bra.

The more tapered side of the breast form should be positioned at the top of the bra cup where it joins the strap.



Place your free hand on the outside of the bra cup. Slowly stand upright, pressing the breast form in the cup carefully into place on your body.

Pull your bra strap up over your shoulder and press the breast form once more to make sure it is firmly attached. Check the fit. If the position of the breast form needs to be adjusted, simply remove the breast form and reposition.

REMOVAL OF THE AMOENA CONTACT



Grasp the breast form with one hand and lean forward until you feel the weight of the breast form in your hand.

Starting at a point furthest from your scar area, pull the breast form carefully away from your body.

If the adhesive surface accidentally sticks together during removal, it can be easily separated by holding under running water.



The fingertips should be placed as close as possible to the edge of the breast form.

Please be careful with longer fingernails – they might damage the film.

CLEANING THE AMOENA CONTACT BREAST FORM



Put three drops of the Soft Cleanser on the dry adhesive surface and then moisten the Soft Brush with lukewarm water.



Now, scrub the adhesive surface with the Soft Brush firmly for some time in circular movements using pressure.



Then rinse with plenty of lukewarm water.



Finally allow to air-dry.

AMOENA ENERGY Innovative features for maximum comfort **FEATURES & BENEFITS** Unique three-dimensional pearl surface on the back of the breast form allows air to flow freely behind the form, increasing air ventilation and oisture evaporation Comfort+ material integrated into the silicone further reduces perspiration by equalising the temperature behind the form BREAST FORMS AND SHAPERS Ideal if she perspires due to regular exercise, as a result of medical treatment or during menopause Fitter

Once the bra and breast form are adjusted, encourage the customer to judge her new shape by looking into the mirror, not down at her chest. She'll be seen by other people from the front, not from above.

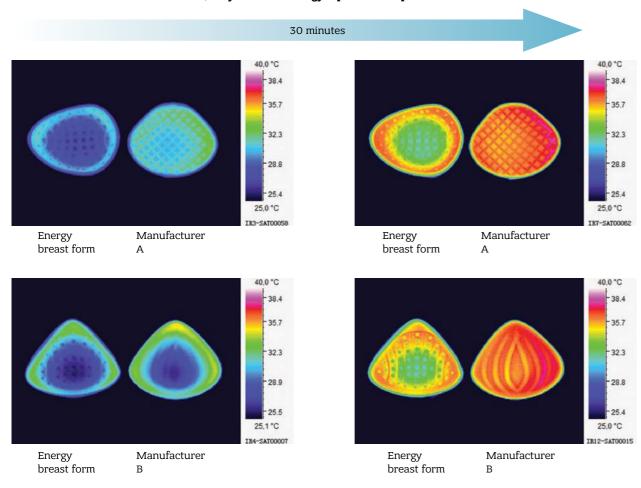
27

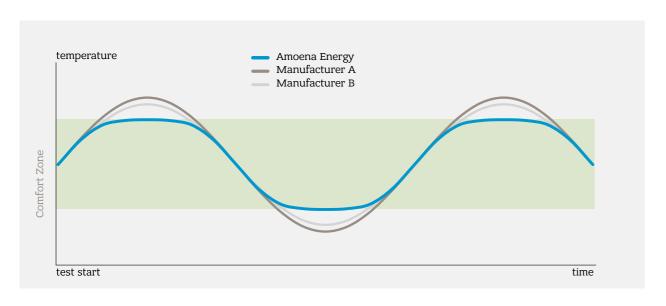
ABOUT AMOENA ENERGY

There is no comparison

Amoena has improved the softness of Energy breast forms and designed a new back layer that provides even more optimal air-flow for better moisture evaporation. Amoena Energy forms have 30% more of our patented Comfort+ temperature equalising material (excluding Cosmetic breast forms.) Comfort+ reduces perspiration behind the form for ultimate comfort all day, every day.

After 30 minutes of controlled heat, only Amoena Energy equalises temperature





AMOENA ENERGY PORTFOLIO





Energy Light 2S 342*

Cup form Average
Shape Symmetrical
Weight Light
Layers 3 layers
Sizes 1-14
Tawny sizes 1-14

Energy Light 2U 341*

Cup formAverageShapeUniversalWeightLightLayers3 layersSizes1-14





Energy Cosmetic 2S 310

Cup formAverageShapeSymmetricalWeightReducedLayers3 layersSizes1-14

Energy Cosmetic 3S 311

Cup formFullShapeSymmetricalWeightReducedLayers3 layersSizes1-12





Energy 1S 349

Cup formShallowShapeSymmetricalWeightStandardLayers3 layersSizes1-12

Energy 2U 347

Cup form Average
Shape Universal
Weight Standard
Layers 3 layers
Sizes 1-14

BREAST FORMS AND SHAPERS

AMOENA NATURA

The most natural look and feel - more than any other

FEATURES & BENEFITS

- Designed to drape like a natural breast so that it moves with her body, even flattening when she lies down
- Selected styles feature a soft, clear silicone gel back layer that hugs the body and is extra gentle to scar areas
- Comfort+ material integrated into the silicone reduces perspiration by equalising the temperature behind the form



AMOENA NATURA XTRA LIGHT 1SN AND 2SN



When your customer wants a lighter than lightweight breast form, give her Natura Xtra Light.

- Weighs nearly 40% less than standard silicone forms of similar shape and size due to a new ultra-lightweight silicone formulation
- Maintains Amoena durability standards the slightly firmer lightweight silicone in the back layer helps stabilize the form when worn in a bra pocket, and ensures the form will last
- Regulates fluctuations in body heat and reduces perspiration behind the form due to patented Comfort+ temperature equalising material integrated into the back layer

Natura Xtra Light is particularly ideal if she has lymphoedema or osteoporosis; both conditions can benefit from wearing a lightweight breast form.

TWO NEW SHAPES FOR A PERFECT FIT

Natura Xtra Light is offered in our 2 most modern shapes, the $1S^N$ (for a shallow breast shape) and $2S^N$ (for an average breast shape). Customers asked for a more rounded footprint that will fit them more comfortably. The new shapes deliver; they are symmetrical and can be worn on either side, with these benefits:

- A more rounded volume on the lower section, so the breast form drapes more naturally than any other lightweight form
- A more narrow fit and footprint than 2S, to avoid overlapping a natural breast or breast form on the other side
- A slightly curved back, with small channels that help the form bend to stay upright in the bra pocket and hug the body more closely





Natura Xtra Light 1SN 401*

Cup form Shape Symmetrical Weight Xtra Light Layers 2 layers Sizes 1-14



Natura Xtra Light 2SN 400*

Cup form	Average
Shape	Symmetrical
Weight	Xtra Light
Layers	2 layers
Sizes	1-17
Tawny sizes	1-17

*Light breast forms have a softer colour

Available in Tawny colour



comfort+

comfort+

Natura Light 1S 664*

BREAST FORMS AND SHAPERS

Cup form Shallow Symmetrical Shape Weight Light Layers 3 layers Sizes 1-14

Natura Light 2S 390*

Average Cup form Symmetrical Shape Weight Light Layers 3 layers 1-17 Tawny sizes 1-17

Natura Light 2A 392*

Cup form Average Shape Asymmetrical Weight Light Layers 3 layers Sizes 0-14 L/R





comfort+

Natura Cosmetic 3S 321

Cup form Full Shape Symmetrical Weight Reduced Layers 3 layers Sizes 1-12

Natura Cosmetic 3E 322

Cup form Full Shape Extra Reduced Weight Layers 3 layers Sizes 1-14 L/R

Natura 1S 396

Cup form Shallow Symmetrical Shape Weight Standard Layers 2 layers Sizes 1-14 4-12 Tawny sizes



Natura Light 2U 399*

Cup form Average Shape Universal Weight Light Layers 3 layers Sizes 1-14



Natura Light 3S 391*

Cup form Full Shape Symmetrical Weight Light Layers 3 layers Sizes 0-12



Natura Light 3A 373*

Cup form Full Asymmetrical Shape Weight Light Layers 3 layers Sizes 4-12 L/R 4-12 L/R Tawny sizes



Cup form Average Shape Symmetrical Weight Standard Layers 3 layers 1-10 Sizes

Natura 2S 398



Natura 2A 393

Cup form Average Shape Asymmetrical Weight Standard Layers 3 layers Sizes 0-12 L/R



Natura 2U 394

Average Cup form Shape Universal Weight Standard Layers 3 layers Sizes 1-14



Natura Light 1SN 402*

Cup form Shallow Shape Symmetrical Weight Light Layers 3 layers Sizes 1-14



Natura Cosmetic 2SN 323

Cup form Average Shape Symmetrical Weight Reduced Layers 3 layers 1-14 Sizes



Natura Cosmetic 2S 320

Cup form Average Shape Symmetrical Weight Reduced Layers 3 layers Sizes 1-14



Natura 3S 395

Full Cup form Shape Symmetrical Weight Standard Layers 3 layers 0-12 Sizes



Natura 3E 397

Full Cup form Shape Extra Standard Weight Layers 2 layers Sizes 1-14 L/R

*Light breast forms have a softer colour

*Light breast forms have a softer colour

Available in Tawny colour



AMOENA ESSENTIAL PORTFOLIO







Essential Light 2S 442*

Cup formAverageShapeSymmetricalWeightLightLayers1 layerSizes1-17Tawny sizes1-17

Essential Light 2A 356*

Cup Shape Average
Shape Asymmetrical
Weight Light
Layers 1 layer
Sizes 0-14 L/R

Essential Light 3S 367*

Cup formFullShapeSymmetricalWeightLightLayers1 layerSizes0-12







Essential Light 3E 556*

Cup form Full
Shape Extra
Weight Light
Layers 1 layer
Sizes 1-14 L/R
Tawny sizes 4-14 L/R

Essential Light 1S^N 314*

Cup formShallowShapeSymmetricalWeightLightLayers1 layerSizes1-14Tawny sizes1-14



Cup formShallowShapeSymmetricalWeightStandardLayers1 layerSizes1-12







Essential 2S 440

Cup form Average
Shape Symmetrical
Weight Standard
Layers 1 layer
Sizes 1-12

Essential 2A 353
Cup form

Cup form Average
Shape Asymmetrical
Weight Standard
Layers 1 layer
Sizes 0-12 L/R

Essential 3S 363

Cup formFullShapeSymmetricalWeightStandardLayers1 layerSizes0-12

BREAST FORMS AND SHAPERS

ADDITIONAL BREAST FORMS



AQUA WAVE SWIMFORM

Style 149 Sizes 1-14

- A transparent silicone form for water activities, with a unique natural shape
- Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
- Offers a shallow to average fit
- Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit





LEISURE FORM

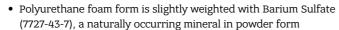
Style 132N Sizes 3-14

Material

Weighted Foam: 30% Polyurethane, 70% Barium

Sulfate (7727-43-7)

Cover: 82% Polyamide, 18% Elastane



- Ultra-soft removable, washable fabric cover helps maintain a clean environment
- Ideal to wear while sleeping

This form is not a substitute for a weighted silicone breast form, which is designed for everyday use and provides your body with proper balance.

BREAST FORM ACCESSORIES



AMOENA SOFT CLEANSER & SOFT BRUSH

Art. No 087 Size 150 ml

- Amoena Soft Cleanser is specifically formulated for the Contact adhesive surface and contains no oil-based substances
- $\bullet\,$ It is also suitable for cleaning non-adhesive breast forms
- For the best adhesion, use the Amoena Soft Cleanser with the Amoena Soft Brush.
- The Soft Cleanser is also recommended to clean Balance Contact products as well as the adhesive nipples.

Art. No 089 / 1 piece

Amoena Soft Brush is specially designed for Amoena Contact products and has very soft rounded bristles which will not harm the adhesive surface.

BREAST FORM ACCESSORIES



ADHESIVE NIPPLES

Style 136 Ivory

137 Almond (shown)

138 Bronze 139 Tawny

134 Demo Kit

Small (Ø 3,4 cm) Medium (Ø 3,9 cm)

Large (Ø 4,9 cm) Package 2 per case

- Attaches securely to a breast form, partial breast forms, natural breast or reconstructed breast with a silicone adhesive
- Packaged with one 30 ml bottle of Amoena Soft Cleanser
- Demo Kit displays one of each colour in each size for use in effectively determining size and colour needed (for retailers only)



CONTACT BACK PAD AND FOILS

le 172 for styles 380, 381 (2S) 171 L/R for style 386 (3E) 170 L/R for style 383 (2A) 167 for style 384 (1S) 168 for styles 382, 385 (3S)

286 for style 286 (SV) 173 for styles 229 (BMD), 230 (BVD)

Package 1 Back Pad 2 Foils per bag

• Back Pad allows breast form to be worn unattached and inside a bra pocket

- $\bullet\,$ Foils protect the adhesive back during storage
- Available in breast forms sizes according to shape; see list in style information



BREAST FORM COVER

Style 160 Sizes 1-17

Package 1 breast form cover

- $\bullet\,$ Breast form cover protects the breast form
- Gentle fabric with no seams in the front
- Opening on the rear side
- Can be washed, 30° handwash
- Suitable for breast form shape 2S and 3S

36 37

CONTACT MULTI

BREAST FORMS AND SHAPERS

The Amoena Contact Multi is a silicone pad featuring the same secure adhesive used in Amoena Contact breast forms. The pad can be adhered to any Amoena Natura or Essential breast forms in the 2S, 2SN, 3S or 3E shapes, which then allows the form to be attached to a woman's chest wall. And because it's removed after each wear, it increases the versatility of her breast form – she can choose when to wear her form attached, and when not.

Style





This image shows how the Contact Multi pad fits on to a breast form. (Form not included)

FEATURES & BENEFITS

- The Contact Multi pad is made of a soft, strong silicone
 with adhesive on both sides one side securely adheres
 to an Amoena Natura or Essential breast form; the other
 to a woman's chest wall.
- The pad is easy to apply, wear and remove giving women a new attachable solution and the freedom to choose.
- Wearing a breast form attached has been known to give women a feeling of less weight and more flexibility with clothing options.
- Like Amoena Contact breast forms, the Contact Multi pad requires a clean chest wall for the best adhesion. Daily cleaning is necessary using the Amoena Soft Cleanser and Soft Brush provided.

The pad is designed to be worn on an Amoena breast form and to be worn with a bra for complete support. Amoena is not liable for any damage caused by placing the Contact Multi pad onto another brand of breast form.

Sizes	1/2; 3/4; 5/6; 7/8; 9/10
Style	038 fits Amoena 3S* breast forms
Sizes	0/1/2; 3/4; 5/6; 7/8; 9/10
Style	040 fits Amoena 2SN* breast forms
Sizes	1/2; 3/4; 5/6; 7/8; 9/10; 11/12; 13/14
Style	041 fits Amoena 3E* breast forms
Sizes	1/2; 3/4; 5/6; 7/8; 9/10
Side	L/R
Package	One pad with a microfiber drying cloth,
	one 30 ml Amoena Soft Cleanser and
	one Soft Brush 150 ml
	Amoena Soft Cleanser sold separately.

037 fits Amoena 2S* breast forms

See pg.36 for the Amoena Form Care products.

BREAST SHAPERS

Amoena's breast shapers are a solution for women who experience breast asymmetry after a lumpectomy, reconstruction, multiple biopsies and even naturally.

- Our new portfolio has more shapes, styles, weight options and thicknesses
- Most styles feature a back layer with integrated Comfort+ temperature equalising material to reduce heat build-up behind the shaper
- Designed with tapered edges to match curves
- The shapers fill the bra cup where there is missing or uneven tissue, providing a smooth silhouette
- A special fitting method (CCD) has been developed to help you find the best thickness for your costumer's needs. You will find it on pg. 81

BALANCE PORTFOLIO

Thickness	Thin		Medium	Volume	Spe	ecial
Cup difference	<1	cm	1 – 2 cm	≥ 2 cm		
	Oval	Delta	Delta	Delta	Ellipse	Varia
SHAPE						
BALANCE CONTACT Comfort+			Balance Contact MD 229 Sizes 2-12	Balance Contact VD 230 Sizes 3/4-9/10		Balance Contact SV 286 Sizes S-XL
BALANCE				Balance Natura Light VD 221 Sizes 3/4-11/12		
NATURA comfort+	Balance Natura TO 227 Sizes S–XL	Balance Natura TD 217 Sizes 1–10	Balance Natura MD 220 Sizes 2–12	Balance Natura VD 222 Sizes 3/4-9/10	Balance Natura SE 231 Sizes S-XL	Balance Natura SV 285 Sizes S-XL
BALANCE				Balance Essential Light VD 224 Sizes 3/4-11/12 Tawny All Sizes		
ESSENTIAL	Balance Essential TO 228 Sizes S-XL	Balance Essential TD 218 Sizes 1–10	Balance Essential MD 223 Sizes 2–12 Tawny 4–10	Balance Essential VD 225 Sizes 3/4-9/10	Balance Essential SE 232 Sizes S-XL	

LOTS OF OPTIONS

3 STYLES

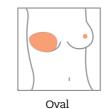
Balance Contact – Adheres directly to your skin and features Comfort+, our patented temperature equalising technology

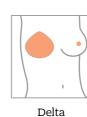
Balance Natura – Placed comfortably into the bra and also features Comfort+

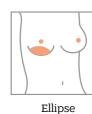
Balance Essential – Slips easily into the bra – a simple way to regain symmetry

4 SHAPES

Delta & Oval – Full shapers with rounded anatomical design in three thicknesses **Ellipse & Varia** – Partial shapers designed to cover or fill in a section of the breast









*recommended for use with Amoena Natura and Essential breast forms only







Balance Contact MD 229

BREAST FORMS AND SHAPERS

Thickness Medium Delta Shape Layers 2 layers Sizes 2-12

Balance Contact VD 230

Thickness Volume Shape Delta Layers 2 layers Sizes 3/4-9/10

Balance Contact SV 286

Thickness Special Shape Varia Layers 2 layers Sizes S-XL







Balance Natura Light VD 221

Thickness Volume Shape Delta Layers 2 layers Sizes 3/4-11/12

Balance Natura TO 227

Thickness Thin Shape Oval Layers 2 layers Sizes S-XL

Balance Natura TD 217

Thickness Thin Shape Delta Layers 2 layers Sizes 1-10



comfort+

comfort+

Balance Natura MD 220

Thickness Medium Shape Delta 2 layers Layers Sizes 2-12

Balance Natura SE 231

Thickness Special Ellipse Shape 2 layers Layers Sizes S-XL

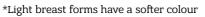
Balance Natura SV 285

Thickness Special Shape Varia 2 layers Layers Sizes S-XL

Balance Natura VD 222

40

Thickness Volume Shape Delta Layers 2 layers Sizes 3/4-9/10



Available in Tawny colour



Balance Essential Light VD 224*

Thickness Volume Shape Delta Layers 1 layer 3/4-11/12 Sizes 3/4-11/12 Tawny Sizes



Balance Essential TO 228

Thickness Thin Shape Oval Layers 1 layer Sizes S-XL



Balance Essential TD 218

Thickness Thin Shape Delta Layers 1 layer Sizes 1-10



Balance Essential MD 223

Thickness Medium Shape Delta Layers 1 layer Sizes 2-12 Tawny Sizes 4-10



Balance Essential VD 225

Thickness Volume Shape Delta Layers 1 layer Sizes 3/4-9/10



Balance Essential SE 232

Thickness Special Shape Ellipse Layers 1 layer Sizes S-XL

BALANCE FIT KITS

To help support your fittings we are offering the following Balance Fit Kits



SINGLE FIT KIT NATURA MD 250

2; 4; 6; 8; 10 Sizes



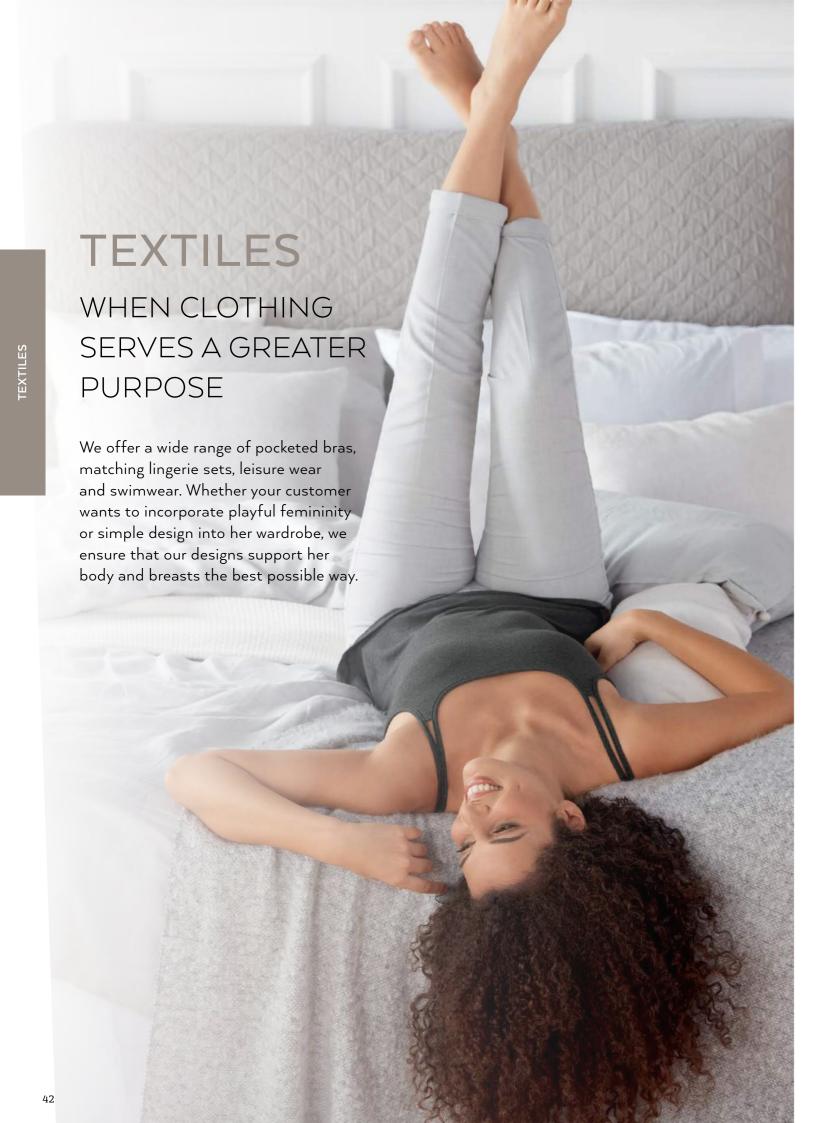
SINGLE FIT KIT NATURA VD 251

5/6; 7/8 Natura Sizes Natura Light Sizes 9/10; 11/12



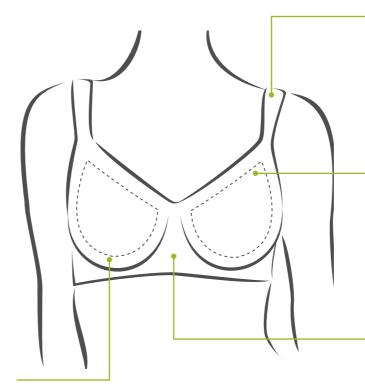
PREMIUM FIT KIT 245

17 partials in different sizes and a sizing chart



AMOENA LINGERIE

SPECIAL FEATURES



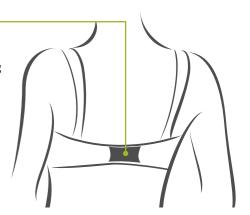
Comfortable straps: Comfortable, adjustable straps support a breast form without putting strain on the shoulders. Some styles have wider, padded straps for additional comfort and support in larger sizes. Most styles feature adjustable straps that increase in width to maintain support in larger sizes.

Discreet pockets: All Amoena bras have discreet pockets to hold a breast form or breast shaper securely in place. The pockets are made of various soft and breathable materials and are invisible behind the cup when a breast form is not being worn, allowing Amoena bras to be worn by any woman.

Supportive underband: A wider underband gives support and stability, ensuring a breast form or breast shaper stays securely in place.

Flexible cups: Our bra cups follow the shape of a breast form closely to ensure a perfect fit. Elastic edges provide extra security.

Variable fastening: Back closures feature 2 to 7 hooks, depending on the bra size and style, ensuring just the right amount of support. Many styles feature a soft seal back closure that is ultracomfortable against the skin.





 $\triangle = \bigcirc [2,4]$ **AURELIE SOFT BRA** Off-White Style 44153 Black 44277 70-100 A, B, C, D, E; 75-95 F Sizes Hooks 2 rows: 70-85 A; 70-80 B; 70-75 C; 70 D 3 rows: 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E; 75-95 F Material Cup A, B, C: 67% Polyamide, 25% Elastane, 8% Polyester Cup D, E, F: 68% Polyamide, 26% Elastane, 6% Polyester

- Perfect for bigger sizes
- Rings and sliders, as well as hook and eyes, match the gold of the
- Microfibre pockets hold a breast form or shaper securely in place
- Soft padded back closure feels undetectable against the body



▲ ∪ ⊕ 2,4 AURELIE WIRE BRA Off-White Style 44154 44278 Black 70-100 A, B, C, D, E; 75-95 F Sizes 2 rows: 70-85 A; 70-80 B; Hooks 70-75 C; 70 D 3 rows: 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E; 75-95 F Material Cup A, B, C: 67% Polyamide, 24% Elastane, 9% Polyester Cup D, E, F: 67% Polyamide, 25% Elastane,

- Perfect for bigger sizes
- Rings and sliders, as well as hook and eyes, match the gold of the

8% Polyester

- Microfibre pockets hold a breast form or breast shaper securely in
- Soft padded back closure feels undetectable against the body



AURELIE PANTY

44156 Style

Off-White Black

44280 Sizes

Material 55% Polyamide, 26% Elastane, 11% Cotton, 8% Polyester



- The crystal pendant centre detail shines in luxurious gold
- Panty completes the seductive look of Aurelie

Material 46% Polyamide, 37% Polyester, 17% Elastane • Rings and sliders, as well as hook and eyes, match the gold of the crystal detail • Microfibre pockets hold a breast form or breast shaper securely in place • Soft padded back closure feels undetectable against the POCKET PATTERN / FABRICS 2 Moulded Cut & Sewn Tulle

Style

Sizes Hooks 44155

44279

Off-White

70-80 B; 70-75 C; 70 D

85-100 B; 80-100 C; 75-100 D; 70-100 E

Black

2 rows: 70-90 AA; 70-85 A;

3 rows: 95-105 AA; 90-100 A;

70-100 AA, A, B, C, D, E



FEATURES

Bilateral















Moulded

Comfort

 \mathbb{Q} High Cotton Content

Microfibre

Cotton

COOLMAX®

Other



CELINE SOFT BRA

44509 Light Rose/Grey Style

75-95 A, B, C, D Sizes

2 rows: 75-95 A; 75-90 B; 75-85 C; 75-80 D Hooks

3 rows: 95 B; 90-95 C; 85-95 D

Material: 80% Polyamide, 14% Elastane, 6% Polyester

- High-coverage bra with adjustable centre front gives 2 different wearing options: camisole bra or lower centre front
- Delicate light lace with subtle two tone effect



CELINE PANTY

44512 Light Rose/Grey Style

Sizes 36-46

Material 65% Polyamide, 24% Elastane, 11% Cotton

• Perfectly matching Panty to Celine SB

Delicate light lace with subtle two tone effect



POCKET PATTERN / FABRICS

2 Moulded

Microfibre

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable

FEATURES

LACE BRAS















(2)





KAROLINA PADDED SOFT BRA

▲ ● () 2,4

Style 44506 White/Light Nude

Sizes 70-95 AA, A, B, C, D, E Hooks 2 rows: 70-95 AA, A; 70-90 B; 70-85 C;

70-80 D; 70-75 E

3 rows: 95 B; 90-95 C; 85-95 D; 80-95 E

Material 55% Polyamide, 27% Polyester, 14% Elastane, 4% Viscose

- Extraordinary lace in fan optic in combination with a shiny hide and seek stripe fabric
- Rings and sliders, as well as hook and eyes, match the gold of the crystal detail
- Microfibre pockets hold a breast form or shaper securely in place
- Soft padded back closure feels undetectable against the body



KAROLINA WIRE BRA

 $\triangle \cup \bigcirc \bigcirc 2,4$

44507 White/Light Nude

Sizes 70-95 A, B, C, D, E

Style

2 rows: 70-95 A; 70-90 B; 70-85 C; Hooks

> 70-80 D; 70-75 E 3 rows: 95 B; 90-95 C; 85-95 D; 80-95 E

Material Cup A, B, C: 77% Polyamide, 20% Elastane, 3% Viscose Cup D, E: 77% Polyamide, 21% Elastane, 2% Viscose

- Extraordinary lace in fan optic in combination with a shiny hide and seek stripe fabric
- Microfibre pockets hold a breast form or shaper securely in place
- Soft padded back closure feels undetectable against the body
- Rings and sliders, as well as hook and eyes, match the gold of the crystal detail



KAROLINA PANTY

Style 44508

White/Light Nude

36-46 Sizes

70% Polyamide, 18% Elastane, Material

10% Cotton, 2% Viscose

- Panty completes the seductive look of Karolina
- Extraordinary lace in fan optic in combination with a shiny hide and
- The golden accessory at the centre part gives the style the luxurious

KAROLINA SOFT BRA 🔺 🛡 🛈 2,4

44505 White/Light Nude Style

70-95 A, B, C, D, E Sizes

2 rows: 70-95 A; 70-90 B; 70-85 C; Hooks

70-80 D; 70-75 E 3 rows: 95 B; 90-95 C; 85-95 D;

80-95 E

Material Cup A, B, C: 75% Polyamide, 20% Elastane, 5% Viscose

Cup D, E: 75% Polyamide, 22% Elastane, 3% Viscose

- Extraordinary lace in fan optic in combination with a shiny hide and seek stripe fabric
- Rings and sliders, as well as hook and eyes, match the gold of the crystal detail
- Microfibre pockets hold a breast form or shaper securely in place
- Soft padded back closure feels undetectable against



FEATURES

Bilateral



















Moulded

Cut & Sewn

Microfibre

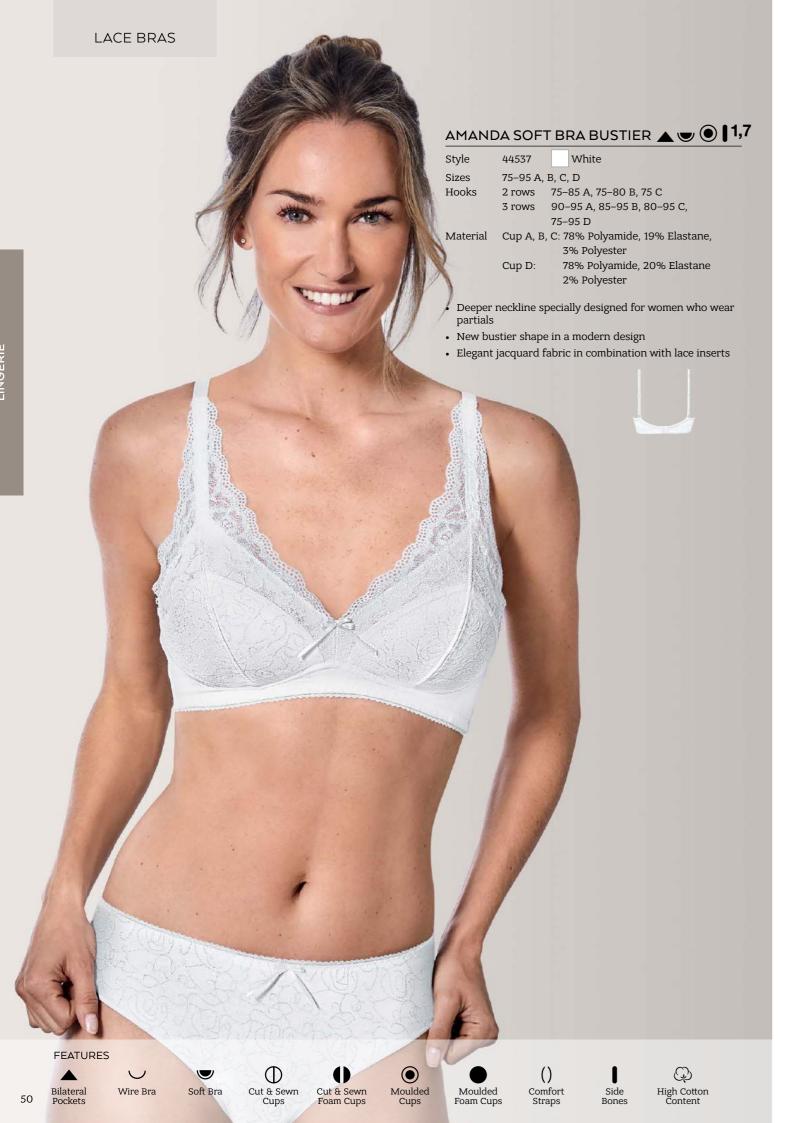
5

Cotton

COOLMAX®

6

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable Other





▲ ● () **2,4 AMANDA SOFT BRA** Style 44536 White Sizes 75-110 A, B, C, D, E, F; 80-105 G Hooks 2 rows: 75-85 A; 75-80 B; 75 C 3 rows: 90-110 A; 85-110 B; 80-105 C; 75-100 D; 75-95 E; 75-90 F; 80-85 G 4 rows: 110 C; 105-110 D; 100-110 E; 95-110 F; 90-105 G Material Cup A, B, C: 73% Polyamide, 17% Elastane, 5% Polyester, 5% Polyurethane Cup D, E, F, G: 73% Polyamide, 19% Elastane, 4% Polyester, 4% Polyurethane

- · Supportive soft bra with half-moon especially designed for larger
- Padded straps for additional comfort
- 3-part cup ensures additional support and gives shape in fuller sizes
- Elastic lace in combination with elegant jacquard fabric



AMANDA WIRE BRA Style 44538 White Sizes 75-110 A, B, C, D, E, F; 80-105 G Hooks 2 rows: 75-85 A; 75-80 B; 75 C 3 rows: 90-110 A; 85-110 B; 80-105 C; 75-100 D; 75-95 E; 75-90 F; 80-85 G 4 rows: 110 C; 105-110 D; 100-110 E; 95-110 F; 90-105 G Material Cup A, B, C: 73% Polyamide, 20% Elastane, 7% Polyester Cup D, E, F, G: 74% Polyamide, 22% Elastane, 4% Polyester

- Supportive wire bra especially designed for larger sizes
- 3-part cup ensures additional support and gives shape in fuller sizes
- Elastic lace in combination with elegant jacquard fabric inserts



AMANDA PANTY

White Style 44539 Sizes 36-54

Material 75% Polyamide, 11% Elastane, 8% Cotton,

6% Polyester

• Invisible leg workmanship without elastic for invisible, comfortable wearing

· Lace inserts in back for added elegance



2 Moulded Cut & Sewn

Tulle

Microfibre

Cotton

6 COOLMAX®

Other

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable

ELLEN SOFT BRA

Style

 $\triangle = \bigcirc 2,4$

NEW

Fleur Soft Bra

44419 Rose Nude Black/Nude 44245

70-100 A, B, C, D, E Sizes

Hooks Front

5 rows: 70-85 A; 70-80 B; 70-75 C; 70 D 6 rows:

90-100 A; 85-100 B; 80-95 C; 75-90 D; 70-85 E

7 rows: 100 C; 95–100 D; 90–100 E

Back

2 rows: 70-95 A; 70-90 B; 70-85 C; 70-80 D; 70-75 E 3 rows: 100 A; 95–100 B; 90–100 C; 85–100 D; 80–95 E

4 rows: 100 E

Material 78% Polyamide, 22% Elastane
• Front and back closure provides options for women with range-of-

- motion challenges
- Textured jacquard fabric with elegant lace inserts, plus fibrefill inserts in cups help to shape the bust
- Decorative elastic straps



FRANCES SOFT BRA

2128

Style

Cups

Style

▲ ● ①() ② **2,5**

White Rose Nude Black Rose/Taupe Grey/White Blue/White

XS(60/65); S(70/75); M(80/85); L(90/95); XL(100/105); 2XL(110/115) Sizes

A/B; C/D; E/F

4 rows: XS(A/B, C/D); S(A/B); M(A/B) Hooks

XS(E/F); S(C/D, E/F), M(C/D, E/F); L(A/B, C/D); 5 rows:

XL(A/B, C/D); 2XL(A/B, C/D) 6 rows: L(E/F); XL(E/F)

7 rows: 2XL(E/F) Material 90% Cotton, 10% Elastane

• Front closure leisure bra

- Ultra-soft cotton fabric offers soothing comfort to sensitive skin
- $\bullet\,$ For the best support, we recommend wearing an Amoena Leisure Form with this bra



FLEUR SOFT BRA

▲ ● ① () ② **2,5 ▶**

44671 Nude XS, S, M, L, XL, 2XL Sizes

44672

Cup: A/B, C/D, E/F 4 rows: XS(A/B, C/D); S(A/B); M(A/B) Hooks XS(E/F); S(C/D, E/F), M(C/D, E/F); 5 rows:

White

L(A/B, C/D); XL(A/B, C/D); 2XL(A/B, C/D)

6 rows: L(E/F); XL(E/F) 7 rows: 2XL(E/F)

Material 90% Cotton, 10% Elastane

- Front closure leisure bra
- Ultra-soft cotton fabric offers soothing comfort to sensitive skin
- Adjustable straps
- For the best support, we recommend wearing an Amoena Leisure Form with this bra

FEATURES

























High Cotton Content





$\triangle \bigcirc \bigcirc \bigcirc ()2,5,7$ ISADORA SOFT BRA Style 0947 White Nude 0948 Black 44114 75-115 A; 70-110 B, C, D; 70-100 E, F, G Sizes Hooks 2 rows: 75-90 A; 70-90 B, C; 70-85 D 3 rows: 95-115 A; 95-110 B; 95-105 C; 90-100 D; 70-95 E; 70-90 F; 70-85 G 4 rows: 110 C; 105-110 D; 100 E; 95-100 F; 90-100 G 44% Polyamide, 29% Polyester, 14% Elastane, 13% Cotton

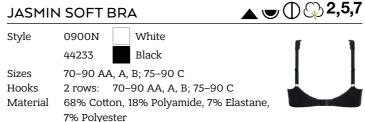
- Full fit soft bra offers comfortable support up to a G cup
- Decorative embroidery insert and mesh fabric on top cup offer a light look



▲ ● ① () ▮ ۞ 2,5 **NORA SOFT BRA** Style 0555N White 44232 Nougat 0557N Black 75-100 A, B, C, D Sizes Hooks 2 rows: 75-85 A, B, C, D 3 rows: 90-100 A, B, C, D Material 48% Cotton, 44% Polyamide, 8% Elastane

- · Delicate floral jacquard weave
- · Provides a great shape and ultimate support





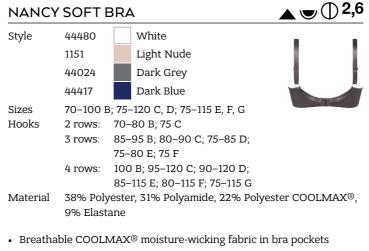
- · Cotton stretch bra for smaller cups
- · Elastic upper cup for snug and secure fit



RITA SO	OFT BRA	4	▲ • 0 2,6
Style	2004	White	
	2004	Nude	
	2004	Black	
Sizes	75–100 A, I	3, C; 75–105 D; 80–105 E	
Hooks	2 rows: 7	5-100 A; 75-85 B; 75-80 C	
	3 rows: 9	0-100 B; 85-100 C; 75-85 D; 80-	85 E
	4 rows: 9	00–105 D, E	
Material	77% Polyes	ter, 19% Polyamide, 4% Elastane	

- Stretch neckline features feminine lace trim for a snug fit
- Breathable COOLMAX® moisture-wicking fabric in bra pockets





· Great for bigger sizes





FEATURES

Bilateral















Moulded

Comfort

Side

 \mathbb{Q} High Cotton Content POCKET PATTERN / FABRICS

Moulded

2 Cut & Sewn

Tulle

Microfibre

Cotton

5

Other

6

COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable



AMY SOFT BRA

▲ ● ● 1,4

Rose Nude Style 44310 44311

Black

S, M, L Sizes Material 72% Polyamide, 28% LYCRA®



- Woven material without any uncomfortable seams or closures
- Extra wide straps and under-bust band
- Ideal to wear while sleeping
- LYCRA $^{\scriptsize (0)}$ provides long lasting fit and shape retention



BARBARA PADDED WIRE BRA

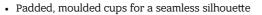
Style 0457 Nude

70-90 A, B, C; 70-85 D

Sizes 3 rows: 70-90 A, B, C; 70-85 D Hooks

Material 72% Polyamide, 14% Elastane,

14% Polyester



• Versatile strap options: strapless, straight, criss cross or halter neck; packaged with additional clear straps for an invisible strap option

• Soft silicone on the inside helps to keep the bra in place when wearing strapless





BECKY SOFT BRA

Style

44676 44677

Off-White Rose Nude

Sizes S, M, L, XL

Material 60% Organic cotton, 32% Polyamide, 8% Elastane

• Woven material without any uncomfortable

- seams or closures
- Extra wide straps and under-bust band
- Suitable as sleeping bra



FEATURES

Bilateral

































- Lightly padded moulded cups covered with 2-way stretch micro fabric
- · Hugs the body and balances any unevenness



LARA SATIN PADDED SOFT BRA

44214 Nude Style 44212 Black 70-100 AA, A, B, C, D, E Sizes Hooks 2 rows: 70-100 AA, A, B, C, D, E 74% Polyamide, 15% Elastane,

11% Polyester • Best selling Lara style redesigned with satin fabric



Tulle

and trim for a luxurious flair

POCKET PATTERN / FABRICS

Moulded

2

Cut & Sewn

(2) Cut & Sewn Cups Cut & Sewn Foam Cups Moulded Cups Comfort Straps High Cotton Content Moulded Foam Cups

NEW

Sizes S, M, L, XL, 2XL

Material 69% Cotton, 25% Polyamide, 6% Elastane • Seamless soft bra with lace detailing • Soft, removable padded cup • No uncomfortable seams or closures

Rose Nude Magenta

44607

44674

High cotton content

SEAMLESS BRAS

FEATURES

Bilateral

Cotton

Microfibre

Other

COOLMAX® Fabric

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable

MAGDALENA SOFT BRA

75-110 B, C, D, E, F

Nude

4 rows: 75-95 B; 75-90 C;

5 rows: 100-110 B; 95-110 C; 90-110 D; 85-110 E;

80-110 F

75-85 D; 75-80 E; 75 F

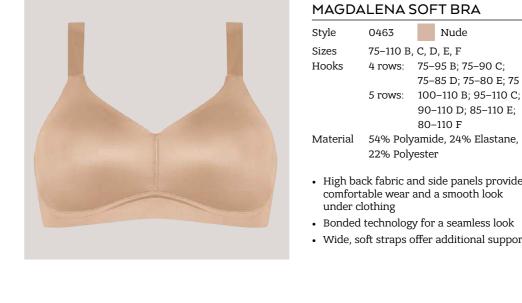
0463

▲ ● ● 1,4

22% Polyester

• Bonded technology for a seamless look

· Wide, soft straps offer additional support





MAGDALENA PADDED SOFT BRA

Nude

70-95 AA, A, B, C, D

Sizes 4 rows: 70-95 AA, A, B; 70-90 C; 70-85 D Hooks

5 rows: 95 C; 90-95 D

44533

Style

Material 41% Polyester, 36% Polyamide, 23% Elastane

 High back fabric and side panels provide comfort and a smooth look under clothing

• Bonded technology for a seamless look

• Made of elegant shiny microfibre fabric

• Moulded foam cups invisible under clothing

MARA PADDED SOFT BRA

44534 Off-white Style 1150 Light Nude Dark Blue 44416 44023 Dark Grey 70-100 AA, A, B, C, D, E

Hooks 2 rows: 70-90 AA; 70-85 A; 70-80 B;

70-75 C; 70 D

3 rows: 95-100 AA; 90-100 A; 85-100 B; 80-100 C; 75-100 D; 70-100 E

Material 83% Polyamide, 11% Elastane,

Breathable COOLMAX® moisture-wicking fabric in bra pockets

• Padded, moulded cups are seamless and smooth under clothing



SEAMLESS BRAS

POCKET PATTERN / FABRICS

2 Moulded

Tulle

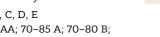
COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable









6% Polyester (COOLMAX®)



Microfibre

Cotton

1,4





▲ ● ()1,4 MONA SOFT BRA White Style 0606 0568 Champagne 0614 Cognac 0591 Black Sizes 70-95 AA, A, B; 75-90 C, D; 75-85 E 2 rows: 70-90 AA, A; 70-85 B; 75-80 C, D, E 3 rows: 95 AA, A; 90-95 B; 85-90 C, D; 85 E

• Side stays for light support

• Rich jacquard fabric for an elegant look

Material 79% Polyamide, 21% Elastane



TANYA SOFT BRA

Style

Sizes

44678 Nude

44679 Black 70-95 A, B, C, D

2 rows: 70-90 A; 70-85 B; 70-80 C; 70-75 D Hooks

3 rows: 95A; 90-95 B; 85-95 C; 80-95 D

Material 69% Cotton, 18% Polyamide, 13% Elastane

• High organic cotton content

• Moulded cups are smooth under clothing

• Wide straps for added comfort

• Adjustable back straps

SOFT BUSTIER

44535 Rose Nude Style

S, M, L, XL Sizes

Material 92% Polyamide, 8% Elastane

· Seamless without wire

• No uncomfortable seams or closures

· Wide straps and under-bust band

• Soft and comfortable material with seamless workmanship

· Exceptional price point

• Suitable as sleeping bra

· Without pockets

POCKET PATTERN / FABRICS

Moulded

2 Cut & Sewn Tulle

Microfibre

Cotton

COOLMAX® Fabric Other



AMBER PADDED SOFT BRA

▲ ● (1,4)

44259 Black Style Sizes 70-95 AA, A, B, C, D, E

2 rows: 70-95 AA, A; 70-90 B; Hooks 70-85 C; 70-80 D; 70-75 E

3 rows: 95 B; 90-95 C; 85-95 D; 80-95 E

Material 79% Polyamide, 21% Elastane

• Modern decorative lace across chest offers a smart solution for lower necklines to hide scars or radiation burns

• Decorative elastic straps



AMBER TOP

White Style 44268 44261 Black 75-95 A/B, C/D, E/F Sizes

76% Polyamide, 24% Elastane Material

Package 1 per box

 Make almost any bra a camisole bra with this lacy accessory

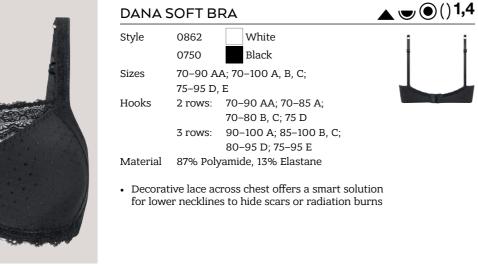
· Fits over the body and hooks to straps with secure fasteners

• Offers a smart solution for lower necklines to hide scars or radiation burns









FEATURES

Bilateral





















High Cotton Content





Moulded







Cotton

COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking and breathable properties help to keep a woman dry and comfortable

ESTER SOFT BRA

1,4

Medium

support

White Style 42576 Black/Grey 42577

70-100 A, B, C, D; 80-95 E Sizes Hooks

7 rows: 70-85 A; 70-80 B; 70-75 C; 70 D 8 rows: 90-100 A; 85-95 B; 80-90 C; 75-85 D; 75-80 E

10 rows: 100 B; 95-100 C; 90-100 D; 85-95 E

Material 83% Polyamide, 17% Elastane



- Breathable synthetic fabrics; mesh on side and back helps with moisture evaporation
- Moulded cups are smooth and seamless under clothing
- Breathable pocket fabric

Style

· Wide padded and adjustable straps





Black 0658 70-95 AA, A, B, C, D, E Sizes 3 rows: 70-95 AA, A, B, C, D, E Hooks 85% Polyamide, 15% Elastane



• Sporty stripes on under-bust band



Light support



POWER SPORTS BRA

Black/Grey Style Sizes 70-95 AA, A, B, C, D, E Hooks 3 rows: 70-95 AA, A, B, C, D, E 84% Polyamide, 16% Elastane Material

- Sporty mesh detailing in the neckline; mesh fabric around back allows for ventilation
- · Moulded cups with centre seam provide separation with support
- · Wide bottom band
- Breathable COOLMAX® fabric in pockets helps wick away moisture





Medium support

FEATURES

Bilateral



















High Cotton Content

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LINGERIE ACCESSORIES



SILICONE SHOULDER PADS

Style 050

052 Display

Sizes One size

Package 2 per box

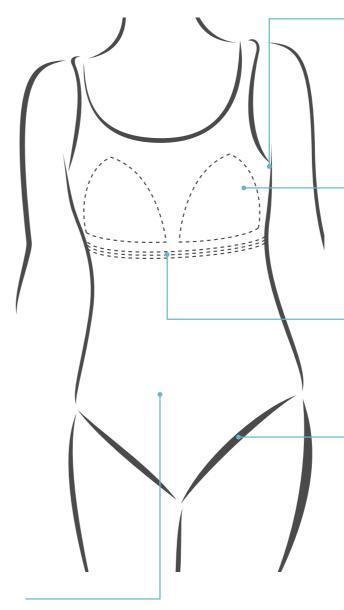
- Provides comfort from straps that tend to dig into the shoulder
- Soft, clear silicone pads slip easily over standard size bra strap
- May assist with weight distribution for women with certain medical conditions
- Display holds 12 sets of shoulder pads







SPECIAL FEATURES



Coverage security: Amoena swimwear is cut slightly higher under the arm for extra security, without providing excessive coverage.

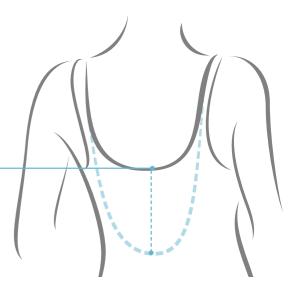
Discreet pockets: Amoena swimwear has specially designed pockets to hold a breast form discreetly and securely in place. Our pockets are accessible from both the top and the side, making them easier to handle, ensuring that the form sits properly within the pocket.

Bust shaping: An elastic under band and special cup shaping holds the breast form closely against the body, so it won't slip down or fall forward, even in a wet swimsuit.

Standard leg cut: Unless stated otherwise, our swimwear has a standard leg line – not cut too high or too low – suitable and flattering for most figures and all ages.

Different sizes: To ensure the best possible fit, all of the styles in our range are available in different cup sizes.

Back: Varies between approximately 9 to 12 cm depending on suit style.

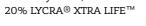




AYON TANKINI

Black/White Style 71116

38-50 B, C Sizes 80% Polyamide, Material





- A-line design flatters every figure
- Wide adjustable elastic straps



AYON HIGH WAIST BRIEF

Black/White Style 71118

36-50 Sizes

80% Polyamide, Material

20% LYCRA® XTRA LIFE™



- Can be worn as a normal panty or high waist brief
- Height of side seam when worn as high-waist panty is 15 cm in EU size 38





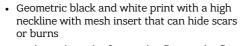
AYON HALF BODICE

Black/White Style 71112 38-56 B, C, D Sizes

Material 80% Polyamide,

20% LYCRA® XTRA LIFE™





- Ruching along the front sides flatters the figure, while the black back and bottom create a slimming shape
- Adjustable elastic straps





AYON SARONG

Style

71113

Black/White

40-56 B, C Sizes Material 80% Polyamide,

20% LYCRA® XTRA LIFE™



• Features a short skirt with ruching on the tummy that flatters the figure

- Black panty underneath gives extra coverage
- Adjustable elastic straps





COCOS ONE-PIECE

71122 Black/White Style 36-48 B, C, D Sizes

Material 80% Polyamide,

20% LYCRA® XTRA LIFE™

· Black and white laser cut woven detailing at the under-bust

• Adjustable elastic straps



FEATURES

Bilateral Pockets























COCOS TP TOP

Black

Style 71123 36-46 B, C Sizes

80% Polyamide, Material 20% LYCRA® XTRA LIFE™





- Opens in front with a decorative zip
- Ruching at the front flatters the bust
- Wide adjustable elastic straps

COCOS MEDIUM HEIGHT PANTY

Style 71124 Sizes 36-50 Black

Material 80% Polyamide, 20% LYCRA® XTRA LIFE™





- Height of the side seam is approximately 9.5 cm in EU size 38
- Ruching at sides flatters the figure





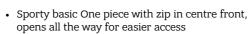
KEY WEST ONE-PIECE

Dark Navy 71299 71298

Black 36-52 B, 38-50 C, D Sizes

100% Polyester





- Panel seams in front are slimming and comfortable
- Silver thread coloured stitching along panel seams
- Racer back construction for active moves
- Power mesh lining in upper top for extra support
- Super soft cups

Material

• Darwin fabric is 100% chlorine resistant



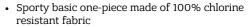
RHODES ONE-PIECE

Dark Blue 70842 70654

Black

Sizes 36-52 B, C Material 100% Polyester





- Ideal for regular swimming
- Double seams in front create a slimming look
- Tighter fit for additional support and shape



AQUA WAVE SWIMFORM

Style 149 1-14 Sizes

- A transparent silicone form for water activities, with a unique natural shape
- $\bullet\,$ Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
- Offers a shallow to average fit
- · Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit



FEATURES

Bilateral Pockets























RESSOURCES

MERCHANDISING TIPS & SIZING CHARTS

Having the right resources at your fingertips only enhances your expertise. We've gathered sizing and measuring charts for breast forms and lingerie, plus tips and



MERCHANDISING AND POINT-OF-SALE SUPPORT

Amoena offers several tools to assist you in merchandising and displaying products in your store and fitting room.



BREAST FORM HOLDERS

- Clear with Amoena Logo
- Shapes: 1S, 2S/3S, 2U, 3A Right, 3U, 3E Left, 3E Right, Contact, Balance
- Package: 1



STYROFOAM HEAD

- For Scarves and Hats
- Size: 29 cm high
- Package: 1
- Must be ordered separately. Ask your account manager for details.



A4 LITERATURE HOLDER

- Clear with Amoena Logo
- Size: 230 x 30 mm
- Package: 1



MASTECTOMY TORSO FULL BODY

- White with Amoena logo
- Torso size: Bra / 75B; Dress / 38
- Size: 45 x 80 x 35 cm
- Package: 1
- Must be ordered separately. Ask your account manager for details.



FULL MANNEQUIN

- Fixed Pose
- White with Amoena logo
- Torso size: Bra / 75B; Dress / 38
- Size: Approximately 1,80 cm high, including base
- Package: 1
- Must be ordered separately. Ask your account manager for details.

MERCHANDISING AND POINT-OF-SALE SUPPORT





ACRYLIC BRANDING BLOCK

- Clear with Amoena logo
- Size: 20 x 12 x 3 cm
- Package: 1

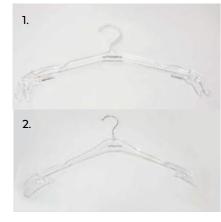
SELF-ADHESIVE LOGO STICKER

- Clear with black, right reading Amoena logo in sizes 300 x 60 mm and 500 x 90 mm
- Clear with a frosted, backward reading Amoena logo for use inside glass in size
 75 x 40 mm
- Package: 3, one of each size and style



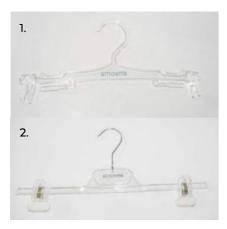
BREAST FORM DISPLAY

- Holds any shape of breast form
- Integrated holder for A4 sized brochures
- Size: 28 x 24 x 7 cm
- Back slot holds an A6, product– specific graphic
- Package: 1
- Must be ordered separately. Ask your account manager for details.



1. GARMENT HANGER 2. SWIMWEAR HANGER

- Clear with Amoena logo
- Package: 10



1. PANTS HANGER 2. LINGERIE HANGER

- Clear with Amoena logo
- Package: 10

FEATURE OVERVIEWS

BREAST FORMS FEATURE OVERVIEW

				ard	pa		ight.	Regular Ivory	lvory	Regular Tawny	Light Tawny	table ie	Self Adhesive	Temperature Regulation	ation	Soft Rear Side
				Standard	Reduced	Light	Xtra Light	Regul	Light Ivory	Regul	Light '	Adjustable Volume	Self A	Temp	Ventilation	Soft R
Segmen	Name	Style	Sizing		We	ight			Col	our			I	Benefit	S	
	Adapt Air Xtra Light 1S ^N	328	1-14				√		√			√		√		
E	Adapt Air Xtra Light 2S ^N	326	1-14				√		√			\checkmark		\checkmark		
for for	Adapt Air Light 1S ^N	329	1-14			\checkmark			√			\checkmark		\checkmark		
ADAPT comfort+	Adapt Air Light 2S ^N	327	1-14			V			V			\checkmark		V		
1 6	Adapt Light 3A	376	4-12 L/R			√			V					V		
	Contact Light 2S	380	1-14			V			V				√	V		
_	Contact Light 3S	385	0-10			√			\checkmark				√	√		
5 ₍₊	Contact 1S	384	1-14	√				√					√	√		
CONTACT	Contact 2S	381	1-12	√				V					V	√		
	Contact 2A	383	0-12 L/R	√				✓					√	√		
6 E		382	0-10	√				✓					V	V		
	Contact 3S TW	382T	1-10	V						V			V	V		
	Contact 3E	386	1-14 L/R 1-14	V				V	_				V	V		
	Energy Light 2S	342 342T	1-14			V			V					V	V	
≿ _	Energy Light 2S TW Energy Light 2U	3421	1-14			V /								V /	V	
ENERGY comfort+	Energy Cosmetic 2S	310	1-14		_/	V		./	✓					V /	V /	
H H	Energy Cosmetic 3S	311	1-14		∨										V /	
<u> </u>	Energy 1S	349	1-12	_/	V			V						V /	V /	
	Energy 2U	347	1-14	∨										·/	./	
	Natura Xtra Light 1S ^N	401	1-14	V			_/	_ <u> </u>	/					·/	V	
	Natura Xtra Light 2S ^N	400	1-17				✓		·/					-/		
	Natura Xtra Light 2S ^N TW	400T	1-17				V							V		
	Natura Light 1S ^N	402	1-14			_/			/					V		√
	Natura Light 1S	664	1-14			V			V					V		∨
	Natura Light 2S	390	1-17			1			1					√		
	Natura Light 2S TW	390T	1-17			<u></u>					/			<u></u>		
	Natura Light 2A	392	0-14 L/R			1			/					1		
	Natura Light 2U	399	1-14			V			V					V		<u> </u>
	Natura Light 3S	391	0-12			V			\					V		<u></u>
≱ ⊕	Natura Light 3A	373	4-12 L/R			V			/					V		
TURA	Natura Light 3A TW	373T	4-12 L/R			<u></u>			_		/			<u>/</u>		
AT Juic		320	1-14		√	_		/			_			V		✓
Z S	Natura Cosmetic 2S ^N	323	1-14		V			V						V		<u></u>
	Natura Cosmetic 3S	321	1-12		-			\						_		<u> </u>
	Natura Cosmetic 3E	322	1-14 L/R		-			1						1		
	Natura 1S	396	1-14	√	_			_						1		•
	Natura 1S TW	396T	4-12	V						√				√		
	Natura 2S	398	1-10	V				√						√		√
	Natura 2A	393	0-12 L/R	V				V						V		√
	Natura 2U	394	1-14	√				√						√		\checkmark
	Natura 3S	395	0-12	√				√						√		\checkmark
	Natura 3E	397	1-14 L/R	√				√						√		
	Essential Light 1S ^N	314	1-14			\checkmark			\checkmark							
	Essential Light 1S ^N TW	314T	1-14			√					√					
	Essential Light 2S	442	1-17			√			\checkmark							
	Essential Light 2S TW	442T	1-17			√					√					
	Essential Light 2A	356	0-14 L/R			V			V							
	Essential Light 3S	367	0-12			V			V							
	Essential Light 3E	556	1-14 L/R			V			√							
	Essential Light 3E TW	556T	4-14 L/R			√		<u></u>			\checkmark					
	Essential 1S	630	1-12	√				V								
	Essential 2S	440	1-12	√				V								
	Essential 2A	353	0-12 L/R	√				√								
	Essential 3S	363	0-12	V				\checkmark								

FEATURE OVERVIEWS

BREAST SHAPERS FEATURE OVERVIEW

Segment	Name	Style	Sizing	Standard	Reduced	Light	Xtra Light	Regular Ivory	Light Ivory	g Regular Tawny	Light Tawny	Adjustable Volume	Self Adhesive	Temperature Regulation	Ventilation	Soft Rear Side
begineric					170.	.6										
85 C	Balance Contact MD	229	2-12	√				√					✓	√		
BALANCE CONTACT comfort+	Balance Contact VD	230	3/4-9/10	√				√					✓	✓		
8 0 8	Balance Contact SV	286	S-XL	✓				√					✓	✓		
	Balance Natura Light VD	221	3/4-11/12			√			√					√		
	Balance Natura TO	227	S-XL	√				√						√		
일 문 문	Balance Natura TD	217	1-10	√				√						√		
BALANCE NATURA comfort+	Balance Natura MD	220	2-12	√				√						√		
NA Côm	Balance Natura VD	222	3/4-9/10	√				√						\checkmark		
	Balance Natura SE	231	S-XL	√				√						\checkmark		
	Balance Natura SV	285	S-XL	√				√						√		
	Balance Essential Light VD	224	3/4-11/12			√			√							
	Balance Essential Light VD TW	224T	3/4-11/12			✓					✓					
₽₹	Balance Essential TO	228	S-XL	√				√								
A Z	Balance Essential TD	218	1-10	√				√								
BALANCE ESSENTIAL	Balance Essential MD	223	2-12	√				√								
ш ш	Balance Essential MD TW	223T	4-10	√						√						
	Balance Essential VD	225	3/4-9/10	√				√								
	Balance Essential SE	232	S-XL	√				√								

SIZING CHART FOR BREAST SHAPERS

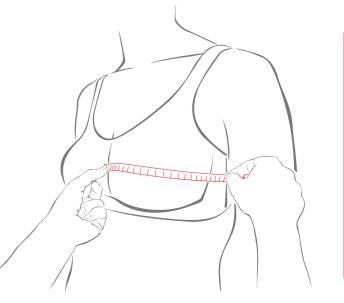
CROSS-CUP DIFFERENCE (CCD) METHODE FOR BREAST SHAPER FITTING

This fitting method was designed to help you find the best thickness (Thin, Medium or Volume) for your customers' needs. Which shape is right for her is still based on visual observation during a personal fitting.

The cross-cup is the measured width between the front center of the bra (at her sternum) to the side seam.

- 1. Measure cross-cup non-surgery side
- 2. Measure cross-cup surgery side
- 3. Substract the width of step 2 from the width of step 1 $\,$
- 4. Total is the Cross-Cup Difference (CCD)

CCD MEASUREMENT	TRY
Less than 1 cm or 3/8"	THIN Partial
1 to 2 cm or 3/8" to 3/4"	MEDIUM Partial
More than or equal to 2 cm or 3/4"	VOLUME Partial



Cup size						Ban	d size					
AA	70	75	80	85	90	95	100	105	110	115	120	
A	65	70	75	80	85	90	95	100	105	110	115	120
В		65	70	75	80	85	90	95	100	105	110	115
С			65	70	75	80	85	90	95	100	105	110
D				65	70	75	80	85	90	95	100	105
E					65	70	75	80	85	90	95	100
F						65	70	75	80	85	90	95
G									75	80	85	90
Partial Size	1	2	3	4	5	6	7	8	9	10	11	12

Cross-cup difference	Form						Parti	al sizes					
CD \ 1 cm	Oval			5	5	N	Л	I	L	х	L		
→ Thin Partial	Delta	1	2	3	4	5	6	7	8	9	10		
CD 1 = 2 cm → Medium Partial	Delta		2	3	4	5	6	7	8	9	10	11	12
CD ≥ 2 cm → Volume Partial	Delta			3,	/4	5,	/6	7,	/8	9/	10	11/	1 2

SIZING CHART FOR LINGERIE AND SWIMWEAR

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How to find the right bra size

- ij
- Determine the **underbust measurement** in centimeters to get the **band size**. Then determine the **half overbust measurement** in centimeters and multiply by two to get the **cup**

3. Find your measurements in the chart below to determine the bra size.

These charts are only a guide. For a perfect fit, size up or down as needed.

Θ Measure from the middle of her chest (sternum) over the fullest part of a remaining breast to the center of her back at her spine. (2) Half overbust measurement: Underbust measurement: While she is wearing a bra, measure around her torso where the bra band sits.

fitting tips

The band should be snug, but not tight.

Make sure the band (front and back) is parallel to the floor or lower in the back.

If breast tissue is slipping out below the band, try a cross-over size; go down-in-the-band, up-in-the-cup.

If she is overflowing the cup either at the center front, the underarm or under than band, then try a larger cup.

Make sure she fills out the top of the cup. Soft breast tissue can puddle down in the cup. Is so, try a smaller or more shallow bra style.

Underbust measurement in cm between

	63-67	68-72	73–77	78-82	83-87	88-92	93-97	98-102	103-107	108-112	113-117	118–122
o city	30000											

gives a ba	gives a band size of											
	65	70	75	80	85	06	95	100	105	110	115	120
Overbust	measurement	t in cm results	Overbust measurement in cm results in the corresponding cup size	onding cup siz	ze							

130-132	132-134	134-136	136–138	138-140	140-142	142-144	144-146
125–127	127–129	129–131	131–133	133-135	135-137	137–139	139-141
120-122	122-124	124-126	126-128	128-130	130–132	132-134	134-136
115-117	117–119	119–121	121–123	123–125	125-127	127–129	129–131
110-112	112–114	114–116	116–118	118-120	120-122	122-124	124-126
105–107	107–109	109-111	111–113	113–115	115–117	117–119	119–121
100-102	102-104	104-106	106–108	108-110	110-112	112-114	114–116
95–97	97–99	99–101	101–103	103–105	105–107	107–109	109–111
90-92	92-94	94-96	86-96	98-100	100–102	102–104	104-106
85-87	87–89	89-91	91–93	93-95	95-97	66-26	99–101
80-82	82-84	84-86	86-88	88-90	90-92	92-94	96-76
75-77	62-22	79-81	81–83	83–85	85–87	87–89	89–91
AA	Ą	Д	υ	Д	ш	щ	Ö

SIZING CHART FOR BREAST FORMS

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First, measure the band size and corresponding cup size as shown on the front page of this chart. Then, determine the right Amoena breast form size by following the column down. This size chart is meant as a guide to assist you during the breast form finding process. However, please also use your expertise and feeling.

								10
							120	115
						120	115	110
					120	115	110	105
				120	115	110	105	100
			120	115	110	105	100	92
		120	115	110	105	100	92	06
	120	115	110	105	100	92	90	82
	115	110	105	100	92	06	85	80
d size	110	105	100	98	90	82	80	75
Band	105	100	98	06	85	80	75	
	100	98	06	85	80	75	70	
	95	06	85	80	75	70	65	
	90	82	80	75	70	65		
	85	80	75	70	65			
	80	75	70	65				
	75	70	65					
	70	65						
	65	9						
Cup size	AA	A	В	C	Д	ш	н	ŋ
	_							

Amoena Recovery Care Amoena breast forms

a Natura	and Amoer	ı Essential	s Amoena	available a	*Only													
17*	16*	15*	14	13	12	11	10	6	∞	7	9	Ŋ	4	3	2	1	0	

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LINGERIE PAGE INDEX

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Amanda	Panty	Everyday	Lace Bra	51
Amber	Padded Soft Bra	Everyday	High Coverage Bra	64
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NOTES

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RESOURCES

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Amoena is an ISO 9001 / 13485 / 14001 certified company.

Amoena breast forms, recovery care garments, pocketed bras and pocketed swimwear are labeled with the CE marked.

